



Installation Instructions - CM25

Solid Gold – Acrylic Primer and Undercoat Painted Treated Finger-Jointed Radiata Pine.

Solid Gold has been finished with specialised acrylic primer. For the best results when installing Solid Gold, follow these simple guidelines, and ensure that industry ‘best practice’ standards are met throughout all areas of construction.

Storing and Handling

While storing Solid Gold it is important to keep it dry and off the ground using blocks. If you’re storing it outside always use a waterproof cover, but allow good airflow to avoid condensation. When handling Solid Gold always take care to minimise any scratches or damage to ensure the best possible finish.

Installation

Ensure cut ends and mitre cuts are primed with two coats of premium wood primer. Always follow the paint manufacturer’s label instructions. Always hand nail where possible to help protect the factory coating. In cases when nail gun use is required, ensure to adjust to the correct pressure to achieve a flush finish.

Finishing

Before painting ensure all loose material and dirt has been removed from the product. Finish with a minimum of two coats of 100% acrylic paint, applied as soon as possible but no more than 120 days after installation.

Allow to dry between coats. When using putties, mastics and sealers with Solid Gold ensure they are compatible with acrylic-based paints. If you are unsure, seek advice from the product manufacturer, or contact Claymark directly.

Heat

As wood is a natural product, and resin is a natural component of pine, if Solid Gold products are exposed to extreme heat, especially when painted in a dark colour, resin bleed may occur. By following the paint manufacturer’s recommendations, the potential for resin bleed can be reduced; avoiding darker colour paints or high-glass finished will also help.

Moisture

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Note: Claymark recommends the use of oil based primer for the best protection against moisture uptake for end cuts. The use of a wood preservative on saw cuts is not required under the Solid Gold warranty.