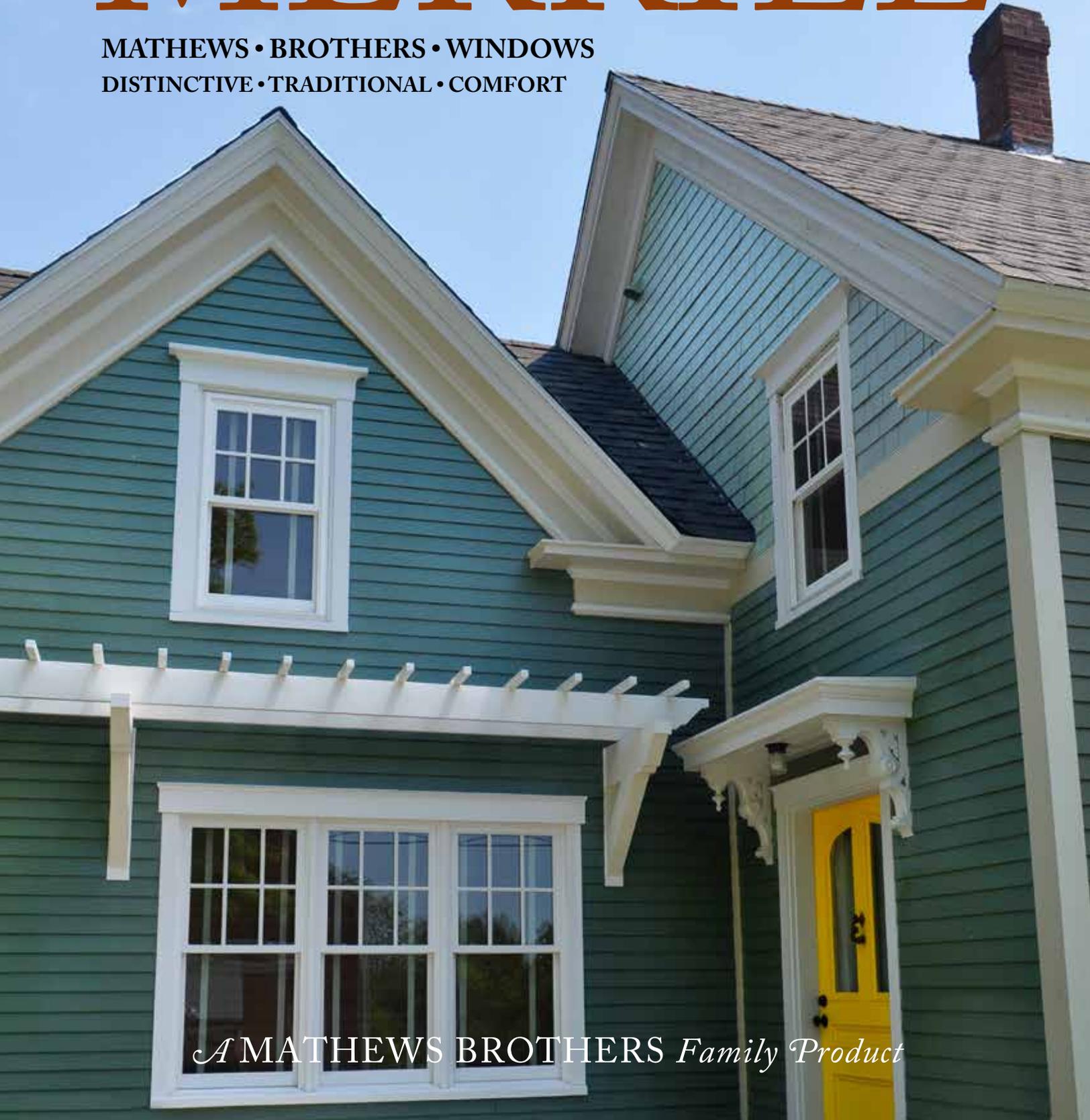


# NOAH MERRILL

MATHEWS • BROTHERS • WINDOWS  
DISTINCTIVE • TRADITIONAL • COMFORT



*A MATHEWS BROTHERS Family Product*



*Noah Merrill in 1854 paired with younger brother Spencer to form N.M. & S.W. Mathews Co., a sash and blinds factory. Joined in 1860 by Sanford Mathews, Mathews & Company (the foundation of what would become Mathews Brothers in 1870) took root. The three brothers ran the family business as partners for close to 30 years. Noah was known for his compassion, kindness, and benevolence; and was the only brother to serve in a position of public trust. We're honored to name this traditional product line for one of our founding fathers, or brother as it were.*

Learn more at [mathewsbrothers.com](http://mathewsbrothers.com)

Engineered Composite New Construction and Replacement Windows

## TRADITION & TECHNOLOGY COMBINED

*Just because we're old, doesn't mean we're old-fashioned.*

For over 160 years, **MATHEWS BROTHERS** has been on the cutting edge of technology. And nowhere is this more evident than in the family of windows named for one of our founders, **NOAH MERRILL MATHEWS**.

The **NOAH MERRILL** product line features solid core frames produced from a patented engineered composite material called MikronWood® – a thermoplastic alloy that is a blend of both PVC and acrylic resins. This material offers better thermal performance than fiberglass, aluminum, rigid PVC or wood; when combined with our insulating glass package (with Low-E and argon gas) the **NOAH MERRILL** will meet or exceed the ENERGY STAR® requirements, providing you with excellent energy savings.

**NOAH MERRILL** windows are extremely durable and maintenance-free. The frame's unique closed-cell composite can't absorb moisture, so it will never rot, and is impervious to insects. In addition, DuraCap® provides a finished permanent white exterior<sup>[1]</sup> surface that will never crack, peel, chip, flake or chalk, and never needs painting.

**NOAH MERRILL** windows come standard with pine veneer interior, giving you the warmth and richness of real wood. Optional white cap stock interior available on new construction units only.

Tradition and technology are combined to enhance the beauty of your home and provide you with year-round comfort for years to come.

### *New Construction series*

**NOAH MERRILL** new construction units feature a standard 4 9/16" frame (with an optional 6 9/16" extension). Each frame perimeter comes standard with a prepunched nailing fin and factory installed brackets to ease installation for new construction applications. Available in casement, awning, picture, transom, and double-hung window styles.

### *Replacement series*

Our replacement units are perfect for reconstruction projects. Available as double-hung or picture windows, each window is custom made to fit your existing window opening for a weathertight fit every time. Sills come in two configurations, either 0 degree or 14 degree angles. In addition, replacement units come standard with pine veneer interior.

<sup>1</sup>Also applied to interior surface when pine is not applicable.



## *Table of Contents*

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**Standard features**

- 7/8" insulating glass with Duralite® warm-edge technology, Low-E glass<sup>[1]</sup> and argon gas fill
- Pine veneer interior and white cap stock exterior with stone colored hardware<sup>[2]</sup>
  - Recessed sash lock and tilt-latch
  - Restoration sash lifts on bottom sash
- Beige jamb liner
- Contemporary exterior trim
- Sloped sills for water runoff
- Nailing fin<sup>[3]</sup>/Installation bracket
- Fusion-welded head for added strength
- Full BetterVue® insect screen<sup>[4]</sup> on operating units

**Optional features<sup>[5]</sup>**

- Grilles available as Grilles Between Glass or Simulated Divided Lites
- White cap stock exterior and interior color<sup>[6]</sup> with color matched hardware
- White cap stock exterior with primed ponderosa pine interior with white hardware
- Exterior trims: Flat casing or Brickmould casing
- Historical sill nose
- Decorative hardware finishes

1 One pane Low-E glass and one pane clear glass.  
 2 Double-hung (pine/stone or white/white).  
 3 New construction units.  
 4 Screen frames (pine/stone or white/white).  
 5 See pages 8-10 for more options.  
 6 Not available for replacement units.

**REPLACEMENT SERIES**

Double-hung or picture replacement windows are the perfect choice for updating the classic New England colonial home. They come with ponderosa pine interior and feature a standard 3¼" frame. The frame uses the same sash as the new construction series, as well as the same hardware and glazing choices. Since you never know what the opening size is going to be from window to window, we make our replacement units every ⅛" in width and height. Another added benefit is our sills come in two configurations either 0 degree or 14 degree angles.



This page, top to bottom: Historic Restoration featuring Double-Hung windows; Captain's Home with Double-Hung units. Opposite page, top to bottom: Double-Hung interior; Blog Cabin showing multiple arrays of mullied units; Double-Hung at the Great Island Boat Yard.

Available for new construction and replacement applications

# DOUBLE-HUNG, TRANSOM & PICTURE WINDOWS

## Double-Hung Windows

Offering you the most traditional look for your home, **NOAH MERRILL** double-hung windows give you classic style and durability without sacrificing energy efficiency and personal comfort. With pine veneer interior, you get the look and beauty of wood without the maintenance. Top and bottom sash operate smoothly allowing you to control air flow, and both sashes tilt-in for easy cleaning and care. The sloped sill helps to shed water and provides a historic look. Grilles can be added to further enhance the traditional look of your home.

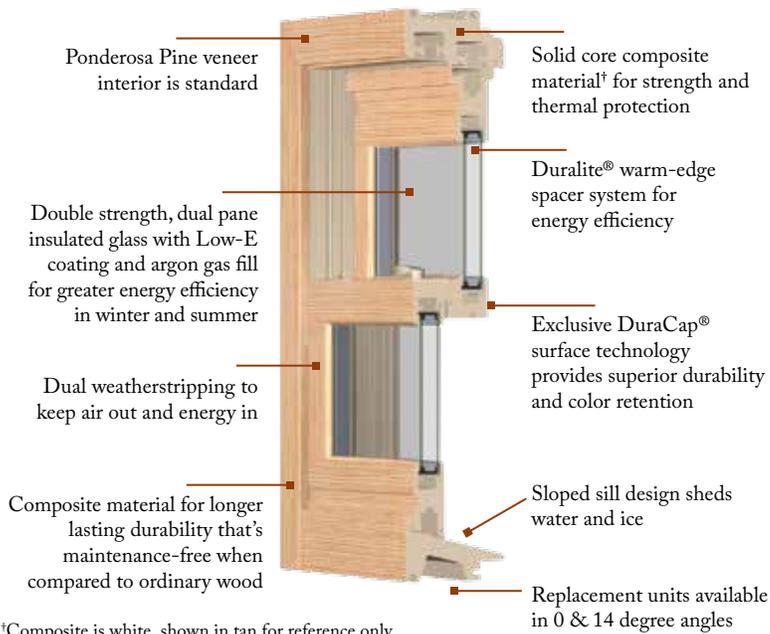
## Stationary Units (Picture & Transom)

Maybe a modern look is more your style, try flanking trapezoids to sides of a picture unit to create a feature window. Or choose different combinations to create a custom look and feel that's yours. **NOAH MERRILL** stationary units are designed to align with the double-hung windows, and are available with or without grilles.



## Engineered to Perform

Diagram of a replacement unit shown





**Standard features**

- 7/8" insulating glass with Duralite® warm-edge technology Low-E glass<sup>[1]</sup> and argon gas fill
- Ponderosa pine veneer interior and white cap stock exterior with stone colored hardware<sup>[2]</sup>
  - Sash lock
  - Nesting cover & fold-away handles
- Nailing fin/Installation brackets
- Fusion-welded frame for added strength
- Contemporary exterior trim
- Sloped sills for water runoff
- Full BetterVue® insect screen<sup>[3]</sup> on operating units

**Optional features<sup>[4]</sup>**

- Grilles available as Grilles Between Glass or Simulated Divided Lites
- White cap stock exterior and interior color with white hardware<sup>[2]</sup>
- White cap stock exterior with primed ponderosa pine interior with white hardware
- Exterior trims: Flat casing or Brickmould casing
- Historical sill nose
- Decorative hardware finishes

1 One pane Low-E glass and one pane clear glass.

2 Operating units (pine/stone or white/white).

3 Screen frames (pine/stone or white/white).

4 See pages 8-10 for more options

**CASEMENT AND AWNING**



Fold-away Handle Sets  
(left hand shown in white)



Lock Lever  
(shown in stone)





*Available for new construction applications*

## **CASEMENT & AWNING WINDOWS**

### *Casement and Awning Windows*

**NOAH MERRILL** casement windows offer high energy efficiency and maximum ventilation. Casements may be hinged on either side (left or right), and open outward to catch the prevailing breeze. When standard hinges (non-egress) are used, the exterior of the windows can be cleaned from the inside of your home. A wide variety of grille options are available in **NOAH MERRILL** casements, even an applied check rail to simulate a double-hung.

Awnings hinge on the top and open outward from the bottom, allowing the window to provide ventilation, while still acting as an effective water shield.

### *Casement Picture (Fixed) Window*

Casement picture windows allow you to take advantage of the outdoors from the comfort of your home. With no operating hardware, you are offered a wider view of your surroundings. Use on their own, mullied beside casements, or top with a shape to create a truly unique window. **NOAH MERRILL** casement picture units are designed to align with awning and casement windows to create the custom look and feel that complements your style.



# FEATURES & OPTIONS

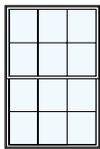
## Distinctive Window Design

NOAH MERRILL's multiple window combinations allow you to make a statement by creating a distinctive window design. NOAH MERRILL new construction awning, casement, transom, picture and double-hung windows can be used in combination with our specialty window shapes. Shapes are available as polygon or as radius units.

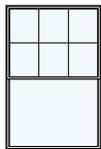
Consider adding a conventional or custom grille pattern, either with Grilles Between Glass (GBG) or Simulated Divided Lites (SDL). By placing a variety of design patterns within the glass, GBGs offer an attractive and low maintenance artistic option. Traditional window grilles can be replicated by means of SDL dividers which are permanently attached to both the interior and exterior glass.

## Grille Configuration

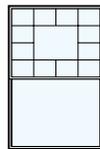
Typical applications, other designs available.



Colonial



6/1



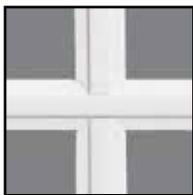
Queen Anne



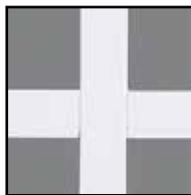
Prairie

## Grille Options

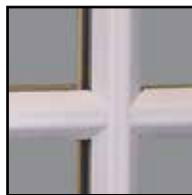
Available as Grilles Between Glass (GBG) or Simulated Divided Lite (SDL)



5/8" Contoured GBG



5/8" Flat GBG



5/8" Contoured SDL



7/8" Contoured SDL  
(interior shown in ponderosa pine)

## Exterior Paint Options

Our in-house palette consists of 17 prefinished exterior colors, with many other colors available.



Pearl White



Cream White



Desert Sand



Adobe



Fog



Gray



Slate Blue



Edgewood Blue



Spruce Green



Dark Forest



Black



Bronze



Dark Brown



Earth Brown



Barn Red



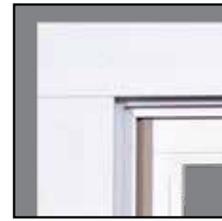
Boysenberry



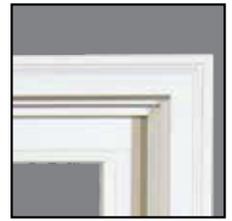
Burgundy

Please note that the material colors are not necessarily precise representations due to variance in the printing process.

## Exterior Trim Options



Flat Casing



Brickmould Casing



Contemporary Casing  
(standard)

## Replacement Unit Sill Options



0 degrees



14 degrees\*

\*If less than 14 degrees please choose 0 degree

## Sloped Sill



Sheds water away from window (shown with optional historical nosing)



## Hardware Options

### COLORS & FINISHES



Stone  
(standard on pine interior)



White  
(standard on white interior)



Desert Sand



Brushed Nickel



Oil Rubbed  
Bronze



Bright Brass

### CASEMENT AND AWNING



Fold-away Handle Sets  
(left hand shown in white)



Lock Lever  
(shown in stone)

### DOUBLE-HUNG



Sash Lifts  
(Oil Rubbed Bronze shown)



Recessed Tilt Latch



Sash Lock  
(Desert Sand shown)

### *DuraCap® Surface Technology*

DuraCap® is a capping process that creates a fused, built-in permanent exterior surface finish (white) that's ready for the long run. In real world testing it proves it can stand up to the harshest elements. Its smooth finish protects against cracking, provides superior scratch resistance, and it never needs painting. This is an optional interior surface finish on new construction units.

### *Extension Jamb Options*

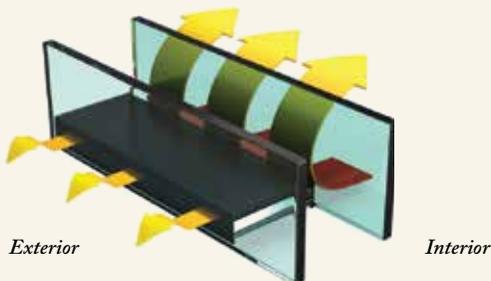
Need to increase the depth of the window jamb to match wall depth? Extension jambs available in 4 $\frac{1}{16}$ " and 6 $\frac{1}{16}$ " in clear or primed wood, or stainable PVC to easily trim your windows with moulding.

**Duralite® warm-edge spacers = Improved Efficiency**

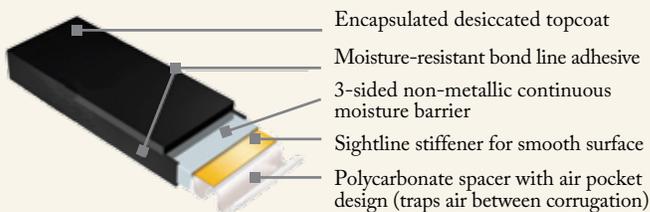
NOAH MERRILL windows use this superior warm-edge insulating glass sealant system for improved energy efficiency and resistance to condensation, greater comfort, and lower heating and cooling costs.

The Duralite® spacer inside your window's insulating glass unit can reduce heat transfer and improve the temperature of your inside window glass. The warmer the glass edge, the less energy lost and the more comfortable you feel near your window. That leads to saving energy, which reduces how much you spend to heat and cool your home. Duralite® can also reduce condensation on the glass, keeping off moisture for a clearer view to the outside. Less condensation and reduced energy costs means a healthy, more comfortable home.

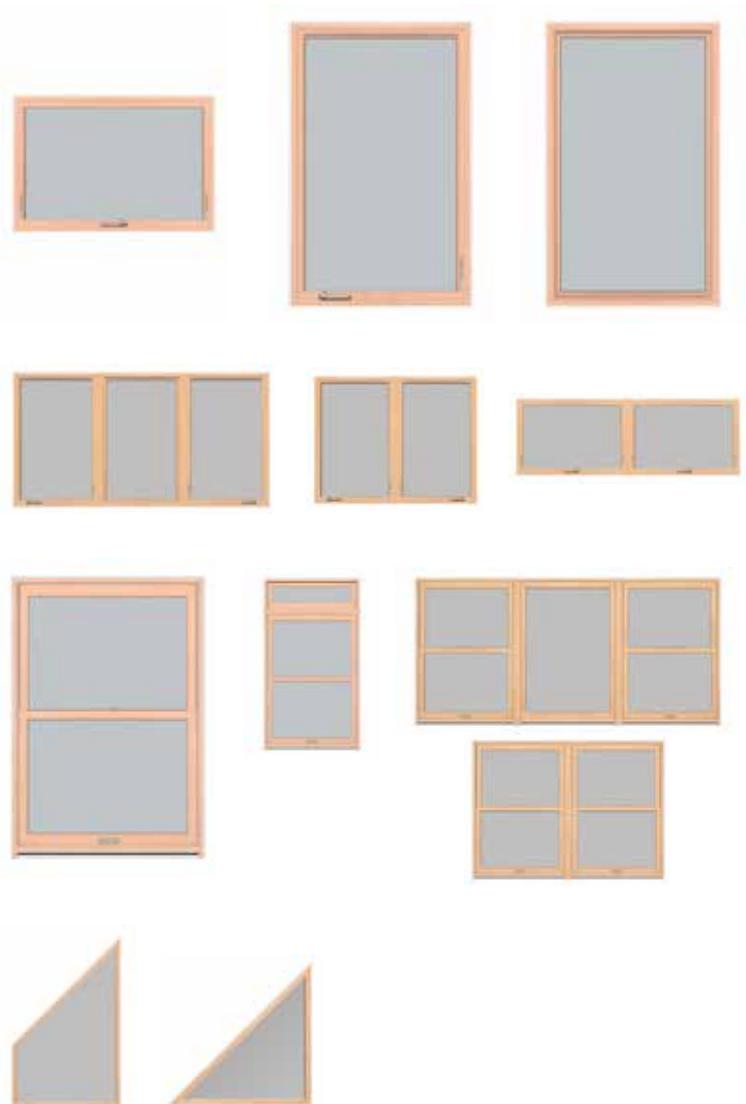
The Duralite® spacer is a component laminate design that optimizes the use of a number of spacer components. All spacers need adhesives, sealants, structural elements and desiccant to perform. They also need to last a long time under adverse conditions inside your window frame. Duralite® is designed to seal your window better and longer, while increasing energy savings compared to other types of spacers.



When Duralite® non-metallic insulating glass spacers are used, glass edge is better insulated against energy loss, creating a higher performance thermal barrier.



**NOAH MERRILL's Variety of Configurations and Designs**  
Other combinations available, radius shapes not shown.  
As viewed from inside.



# COMMITTED TO PERFORMANCE

## American Architectural Manufacturing Association

Since 1936, the American Architectural Manufacturers Association (AAMA) has stood as a strong advocate for manufacturers and professionals in the fenestration industry. And today, stands as a representative of both the residential and commercial sectors.



## National Fenestration Rating Council

The National Fenestration Rating Council (NFRC) is a nonprofit, public/private organization created by the window, door, and skylight industry. It is composed of manufacturers, suppliers, builders, architects and designers, specifiers, code officials, utilities, and government agencies. The NFRC has developed a window energy rating system based on whole product performance.



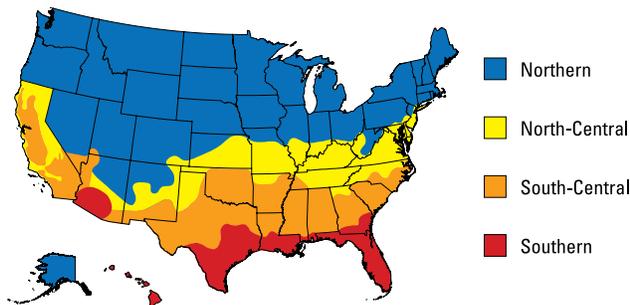
The NFRC label provides the only reliable way to determine the window energy properties and to compare products. The NFRC label appears on all products certified to the NFRC standards and on all window, door, and skylight products which are part of the ENERGY STAR® program. At this time, NFRC labels on window units give ratings for U-Factor, Solar Heat Gain Coefficient (SHGC), and Visible Light Transmittance (VT).

## ENERGY STAR®

MATHEWS BROTHERS is proud to offer our customers products that have earned the government's ENERGY STAR® label.



ENERGY STAR® is a government-backed program that helps consumers identify the most energy-efficient products. Learn more at [www.energystar.gov](http://www.energystar.gov).



Residential Windows, Doors, and Skylights: Version 5.0 (April 7, 2009)

### ENERGY STAR® Qualification Criteria for Residential Windows

Climate Zone	U-Factor <sup>1</sup>	SHGC <sup>2</sup>	
Northern	≤ 0.30	Any	Prescriptive
	≤ 0.31	≥ 0.35	Equivalent Energy Performance
	≤ 0.32	≥ 0.40	
North-Central	≤ 0.32	≤ 0.40	
South-Central	≤ 0.35	≤ 0.30	
Southern	≤ 0.60	≤ 0.27	

<sup>1</sup> Btu/h-ft<sup>2</sup>·F

<sup>2</sup> Fraction of incident solar radiation

### ENERGY STAR® Qualification Criteria for Residential Doors

Glazing Level	U-Factor <sup>1</sup>	SHGC <sup>2</sup>
Opaque	≤ 0.21	No Rating
≤ 1/2-Lite	≤ 0.27	≤ 0.30
> 1/2-Lite	≤ 0.32	≤ 0.30

<sup>1</sup> Btu/h-ft<sup>2</sup>·F

<sup>2</sup> Fraction of incident solar radiation

## Forest Management and Green Building

MATHEWS BROTHERS has made a meaningful commitment to support and promote sustainable forestry initiatives. We are active members of The Maine Chapter of the U.S. Green Building Council and The Maine Forest Products Council.

# AWNING, CASEMENT, & CASEMENT PICTURE WINDOWS

## Awning Window Standard Sizes *Custom sizes available*

R.O.	24½"	30½"	36½"	42½"	48½"
F.S.	24"	30"	36"	42"	48"
18½" 18"	 ANM2418	 ANM3018	 ANM3618	 ANM4218	 ANM4818
24½" 24"	 ANM2424	 ANM3024	 ANM3624	 ANM4224	 ANM4824
30½" 30"	 ANM2430	 ANM3030	 ANM3630	 ANM4230	 ANM4830
36½" 36"	 ANM2436	 ANM3036	 ANM3636	 ANM4236	 ANM4836
42½" 42"	 ANM2442	 ANM3042	 ANM3642	 ANM4242	

*Notes:*  
**NOAH MERRILL** new construction series standard sizes shown.  
Custom sizes are available.

Grilles are optional and shown in colonial pattern as viewed from outside.  
All measurements are nominal.  
See website for architectural drawings.

R.O. = Rough Opening  
F.S. = Frame Size

*Photos left to right*  
Weslyan College showing double-hung windows; Commercial Building showing interior double-hung and picture windows; Private home showing exterior double-hung windows; Historic Registry Esquire Samuel Beach House showing exterior double-hung windows.

## Casement Window Standard Sizes *Custom sizes available*

R.O.	18½"	24½"	30½"	36½"
F.S.	18"	24"	30"	36"
30½" 30"	 CNM1830	 CNM2430	 CNM3030	 CNM3630
36½" 36"	 CNM1836	 CNM2436	 CNM3036	 CNM3636
42½" 42"	 CNM1842	 CNM2442	 CNM3042	 CNM3642
48½" 48"	 CNM1848	 CNM2448	 CNM3048	 CNM3648
54½" 54"	 CNM1854	 CNM2454	 CNM3054	 CNM3654
60½" 60"	 CNM1860	 CNM2460	 CNM3060	 CNM3660
66½" 66"	 CNM1866	 CNM2466	 CNM3066	 CNM3666
72½" 72"	 CNM1872	 CNM2472		





Consistent with our Vision Statement, the MATHEWS BROTHERS ENVIRONMENTAL STEWARDSHIP INITIATIVE (MBESI) is our corporate commitment to protecting and preserving our corner of the world. With a long history of manufacturing products from wood, it is in our nature to want to protect

Casement Picture Window Standard Sizes  
*Custom sizes available*

R.O.	42½"	48½"	54½"	60½"	72½"
F.S.	42"	48"	54"	60"	72"
36½" 36"					
	CPNM4236	CPNM4836	CPNM5436	CPNM6036	CPNM7236
42½" 42"					
	CPNM4242	CPNM4842	CPNM5442	CPNM6042	CPNM7242
48½" 48"					
	CPNM4248	CPNM4848	CPNM5448	CPNM6048	CPNM7248
54½" 54"					
	CPNM4254	CPNM4854	CPNM5454	CPNM6054	CPNM7254
60½" 60"					
	CPNM4260	CPNM4860	CPNM5460	CPNM6060	CPNM7260
66½" 66"					
	CPNM4266	CPNM4866	CPNM5466	CPNM6066	CPNM7266
72½" 72"					
	CPNM4272	CPNM4872	CPNM5472	CPNM6072	CPNM7272

this natural resource. While this may be the "cause of the week" for many companies, we have embraced environmental stewardship since our beginning.

Additionally, we are committed to a "cradle to cradle" approach to our manufacturing. We use only environmentally safe and healthy materials, which are designed to use material that is easily recycled or composted. Our products are made to conserve energy in their manufacture and use. In addition, we installed an efficient water recycler, reducing the amount of water used to clean our glass.

*Just a few of the items we recycle:*

**Glass** - All of our scrap glass is recycled. It is sent back to the original manufacturer where it is melted down and made into new float glass.

**PVC (Vinyl)** - Our scrap PVC is sent to a Maine recycling company where it is ground up. It sequentially starts a new life as vinyl fencing products.

**Scrap Metal** - Leftover metal from manufacturing (e.g., muntin and screen bars), shipping crate straps, metal drums, and miscellaneous metal items are sent to recycling centers right here in midcoast Maine.

**Wood and Sawdust** - Our wood window facility produces scrap wood and tons of sawdust. Our sawdust is used by numerous farms around the area as stall bedding. Leftover scrap wood and wood pallets are sold off as kindling or firewood.

**Paper and Cardboard** - Our employees separate trash for recycling purposes; we collect newspaper, office paper, computer paper, old catalogs, magazines, and cardboard. Paper and cardboard recycling collection bins are located throughout the plant. When full they are taken to the local recycling center for processing.

**Water** - We use a glass washer that recycles its water, saving 67,000 gal/mo in water consumption.

Forest Management and Green Building

**MATHEWS BROTHERS** has made a meaningful commitment to support and promote sustainable forestry initiatives. We are active members of The Maine Chapter of the U.S. Green Building Council and The Maine Forest Products Council.



# DOUBLE-HUNG, TRANSOM, & PICTURE WINDOWS

## Double-Hung Window Standard Sizes *Custom sizes available*

Rough Opening Frame Size	22" 21½"	26" 25½"	30" 29½"	32" 31½"	34" 33½"	36" 35½"	38" 37½"	42" 41½"	46" 45½"
37" 36½"	 DNM1614	 DNM2014	 DNM2414	 DNM2614	 DNM2814	 DNM3014	 DNM3214	 DNM3614	 DNM4014
41" 40½"	 DNM1616	 DNM2016	 DNM2416	 DNM2616	 DNM2816	 DNM3016	 DNM3216	 DNM3616	 DNM4016
45" 44½"	 DNM1618	 DNM2018	 DNM2418	 DNM2618	 DNM2818	 DNM3018	 DNM3218	 DNM3618	 DNM4018
49" 48½"	 DNM1620	 DNM2020	 DNM2420	 DNM2620	 DNM2820	 DNM3020	 DNM3220	 DNM3620	 DNM4020
53" 52½"	 DNM1622	 DNM2222	 DNM2422	 DNM2622	 DNM2822	 DNM3022	 DNM3222	 DNM3622	 DNM4022
57" 56½"	 DNM1624	 DNM2024	 DNM2424	 DNM2624	 DNM2824	 DNM3024	 DNM3224	 DNM3624	 DNM4024
61" 60½"	 DNM1626	 DNM2026	 DNM2426	 DNM2626	 DNM2826	 DNM3026	 DNM3226	 DNM3626	 DNM4026
65" 64½"	 DNM1628	 DNM2028	 DNM2428	 DNM2628	 DNM2828	 DNM3028	 DNM3228†	 DNM3628†	 DNM4028†
69" 68½"	 DNM1630	 DNM2030	 DNM2430	 DNM2630	 DNM2830	 DNM3030†	 DNM3230†	 DNM3630†	 DNM4030†
73" 72½"	 DNM1632	 DNM2032	 DNM2432	 DNM2632	 DNM2832†	 DNM3032†	 DNM3232†	 DNM3632†	 DNM4032†

**Replacement Windows**  
Each window is custom built to your specifications. Available as double-hung or picture windows.

†Meets single egress of: clear openable area 5.7 sq. ft.; clear openable width 20 inches; clear openable height 24 inches.

## Double-Hung Transom Window Standard Sizes

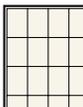
*Custom sizes available*

R.O.	22"	26"	30"	32"	34"	36"	38"	42"	46"
F.S.	21½"	25½"	29½"	31½"	33½"	35½"	37½"	41½"	45½"
14" 13½"	 DTNM1608	 DTNM2008	 DTNM2408	 DTNM2608	 DTNM2808	 DTNM3008	 DTNM3208	 DTNM3608	 DTNM4008
20" 19½"	 DTNM1614	 DTNM2014	 DTNM2414	 DTNM2614	 DTNM2814	 DTNM3014	 DTNM3214	 DTNM3614	 DTNM4014
22" 21½"	 DTNM1616	 DTNM2016	 DTNM2416	 DTNM2616	 DTNM2816	 DTNM3016	 DTNM3216	 DTNM3616	 DTNM4016
26" 25½"	 DTNM1620	 DTNM2020	 DTNM2420	 DTNM2620	 DTNM2820	 DTNM3020	 DTNM3220	 DTNM3620	 DTNM4020
28" 27½"	 DTNM1622	 DTNM2022	 DTNM2422	 DTNM2622	 DTNM2822	 DTNM3022	 DTNM3222	 DTNM3622	 DTNM4022
30" 29½"	 DTNM1624	 DTNM2024	 DTNM2424	 DTNM2624	 DTNM2824	 DTNM3024	 DTNM3224	 DTNM3624	 DTNM4024
34" 33½"	 DTNM1628	 DTNM2028	 DTNM2428	 DTNM2628	 DTNM2828	 DTNM3028	 DTNM3228	 DTNM3628	 DTNM4028

**Replacement Windows**  
Each window is custom built to your specifications. Available as double-hung or picture windows.

## Double-Hung Picture Windows Standard Sizes

*Custom sizes available*

R.O.	38"	42"	48"	52"	60"	66"
F.S.	37½"	41½"	47½"	51½"	59½"	65½"
45" 44½"	 DPNM3236	 DPNM3636	 DPNM4236	 DPNM4636	 DPNM5436	 DPNM6036
49" 48½"	 DPNM3240	 DPNM3640	 DPNM4240	 DPNM4640	 DPNM5440	 DPNM6040
53" 52½"	 DPNM3244	 DPNM3644	 DPNM4244	 DPNM4644	 DPNM5444	 DPNM6044
57" 56½"	 DPNM3248	 DPNM3648	 DPNM4248	 DPNM4648	 DPNM5448	 DPNM6048
61" 60½"	 DPNM3252	 DPNM3652	 DPNM4252	 DPNM4652	 DPNM5452	 DPNM6052



**Notes:**  
**NOAH MERRILL** new construction series standard sizes shown. Custom sizes are available. Grilles are optional and shown in colonial pattern as viewed from outside. All measurements are nominal. Model number represents Nominal Glass Sizes. See website for architectural drawings.

R.O. = Rough Opening  
F.S. = Frame Size

*Photo:* Captain's Home showing double-hungs

**WOW! Customer Service**<sup>®</sup> permeates every aspect of **MATHEWS BROTHERS**. It is our corporate commitment to maintaining the absolute highest levels of customer satisfaction with our windows and door products, our people and our processes. Every employee of **MATHEWS BROTHERS COMPANY** proudly stands behind the products we make, and we are keenly aware of our individual “points of impact” to our final customer.

**WOW! Customer Service** is the shorthand reminder of our Vision and Mission Statements: **WOW!** stands for Windows On Wellness, and grew from questions about what is important to us: family, faith, friends, community, our nation, and so on. As the list grew, it became apparent that these “circles of importance” could be grouped into personal, corporate, community, and planet. These became our “Windows”, and the health or “Wellness” of these circles could be assessed from both a physical and financial standpoint. Hence, the term “Windows on Wellness”.

Our Mission Statement is simple: *Consistently Superior Customer Service*, and this serves as our guide for our approach to all customer interactions. We’ve been making windows and doors for a long time now, and we know that the work we’ll do tomorrow rests on the foundation we built yesterday. And that’s the attitude that is shared by all of us here at **MATHEWS BROTHERS COMPANY**.

### A Warranty Is Only As Strong As The Company Providing It

Ask yourself: would you rather have a “Lifetime” Warranty from a company that’s been in business 20 years or so, or a 20-Year Warranty from a company that’s been in business for several lifetimes? With **MATHEWS BROTHERS** “*NOAH MERRILL*” family of windows, you get coverage\* against defects in materials or workmanship, backed by a company that’s been making windows since 1854.

\*Please refer to **NOAH MERRILL** Limited Manufacturer’s Warranty for specific details.

## Noah Merrill Composite Cellular Window Twenty Year Limited Manufacturer’s Warranty



**NOAH MERRILL**  
*engineered composite windows*

*Thank you for your recent purchase of Mathews Brothers products. You have made a wise investment in your home. We are confident you will enjoy many years of trouble free performance from these products, and you can rest assured your purchase will enhance your home’s value.*

### The Mathews Brothers Company Promise

Mathews Brothers Company (herein referred to as MBC), the manufacturer, warrants that each Noah Merrill window you purchase, including Sealed Insulating Glass Units, will be free from covered manufacturing defects for up to twenty (20) years from date of purchase.



FSC placeholder

We have the right to change specifications and products without notice. Please note that the material colors are not necessarily precise representations due to variance in the printing process.